

# FIXING INSTRUCTIONS

33/99B SPF JACUZZI

## IMPORTANT

Before starting work please...

- Read carefully these instructions.
- Remove all protection from pottery and check for surface damage or defects as no responsibility can be accepted for obvious defects after installation.
- Check all parts against the parts list.
- Prepare a firm working surface (e.g. floor or bench) for cistern assembly, covering work surface with a cloth to prevent scratching the glazed faces of the cistern.



## WARNING

Alterations to these cistern fittings may infringe water regulations and will invalidate our Guarantee

WRAS Approved Inlet Valve COMPACT 99B

WRAS Approved Outlet Flush Valve STORM 33A

WC Suite UK Water Supply compliant

## PARTS LIST



- ❶ 1 x Sealing gasket
- ❷ 1 x Fixing instructions
- ❸ 1 x Inlet valve
- ❹ 1 x Outlet valve
- ❺ 1 x Button
- ❻ 1 x Filter (inlet)
- ❼ 1 x Close coupling plate



## ASSEMBLING THE VALVES

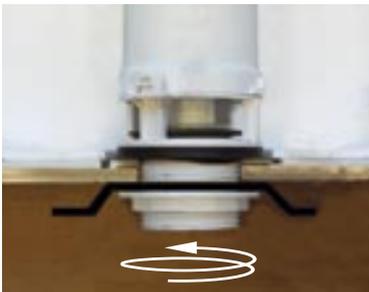


⚠ Please follow the position showed of the inlet valve.

- ❶ Assemble inlet valve with washer on the inside of cistern and secure with backnut, check float moves freely



NB : Manually screw the backnut until it is in contact with the ceramic. If necessary give an extra quarter turn (maximum). Excessive tightening can damage the mechanism and would not be covered by the guarantee.

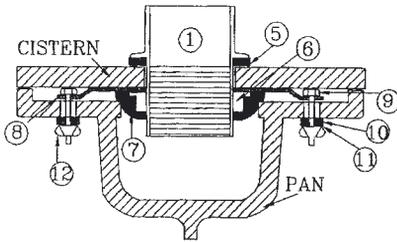


- ❷ Assemble outlet valve with washer on the inside of cistern with close coupling plate in position and secure with locking nut

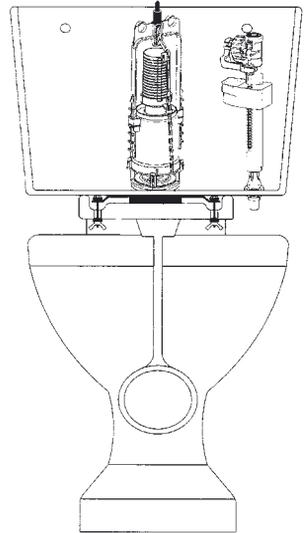
NB : Manually screw the flush valve nut until it is in contact with the ceramic. If necessary give an extra quarter turn (maximum) with the appropriate spanner.

Excessive tightening can damage the mechanism and would not be covered by the guarantee.

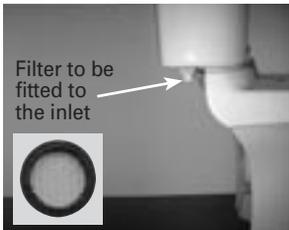
- ③ Fitting assembled cistern to Wc pan.  
Before starting check the drawing below for the layout of the components.



- 1 - Valve base
- 5 - Washer
- 6 - Back nut
- 7 - Sealing gasket
- 8 - Fixing plate
- 9 - Bolt
- 10 - Rubber washer
- 11 - Metal washer
- 12 - Wing nut



- The fixing plate (8) should of course already be in the correct position, on the underside of the cistern, held in place by the backnut.
- Place the bolts through the fixing plate, bolt the cistern into place on the pan tail.
- Fit the rubber washer, to protect the ceramic, followed by the steel washers and wingnuts. An effective seal is obviously required but **DO NOT OVERTIGHTEN**.
- A little silicone sealant can be applied if preferred to help guarantee a seal.



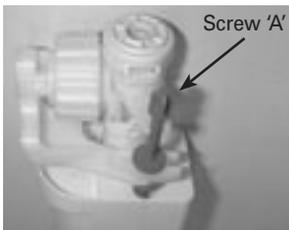
- ④ Connect water supply to inlet valve  
N.B. : Make connecting tightness with filter seal.

**WARNINGS:**

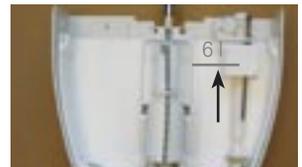
- 1 - Do not overtighten in any case.
- 2 - Do not use any sealing paste and/or compound in any case
- 3 - Do not use connector handling the internal part of the inlet valve.

**SIAMP will be not responsible in case these warnings are not respected.**

An approved double check valve or some other no less effective backflow prevention device shall be fitted at the point of connection(s) between the supply and the fitting.



- ⑤ Adjust inlet valve float with screw 'A' to set water line



6L waterline mark

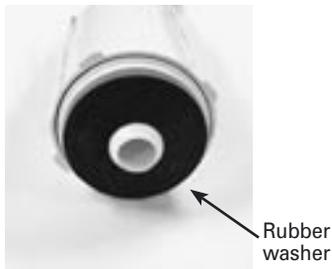


- ⑥ Assemble push button as shown

## SERVICING THE VALVE



Remove valve from cistern as shown



Replace the washer

## CARE INSTRUCTIONS

Wipe around the pan, cistern, seat & cover with soft damp cloth. DO NOT use scouring powder or abrasive cloths or scourers.

Due to continuing product development we reserve the right to update and amend technical details without prior notice.

## JACUZZI UK

Bathrooms Product Division

For after sales issues or technical assistance or information, please contact us at:

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product



UK WATER SUPPLY  
REGULATIONS