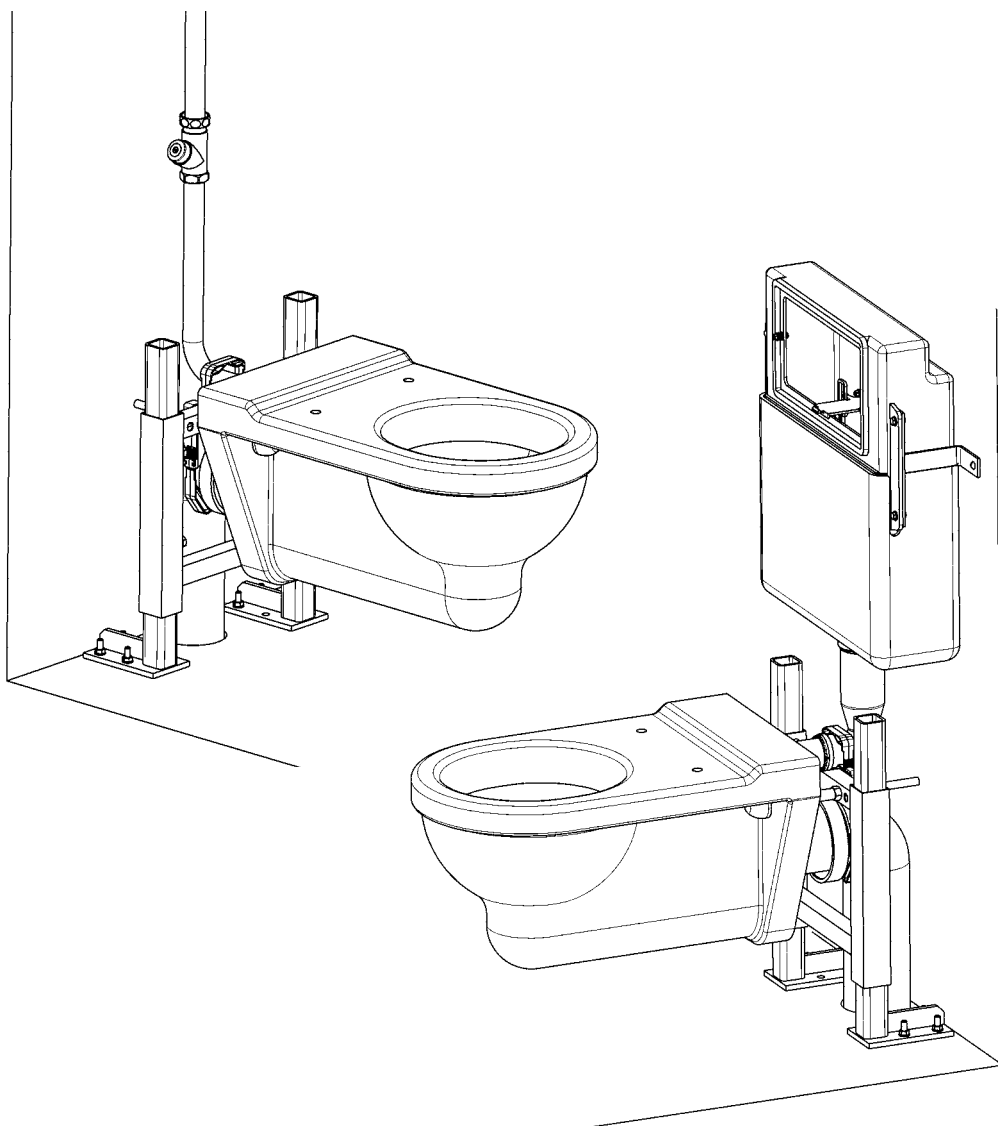


SIAMP

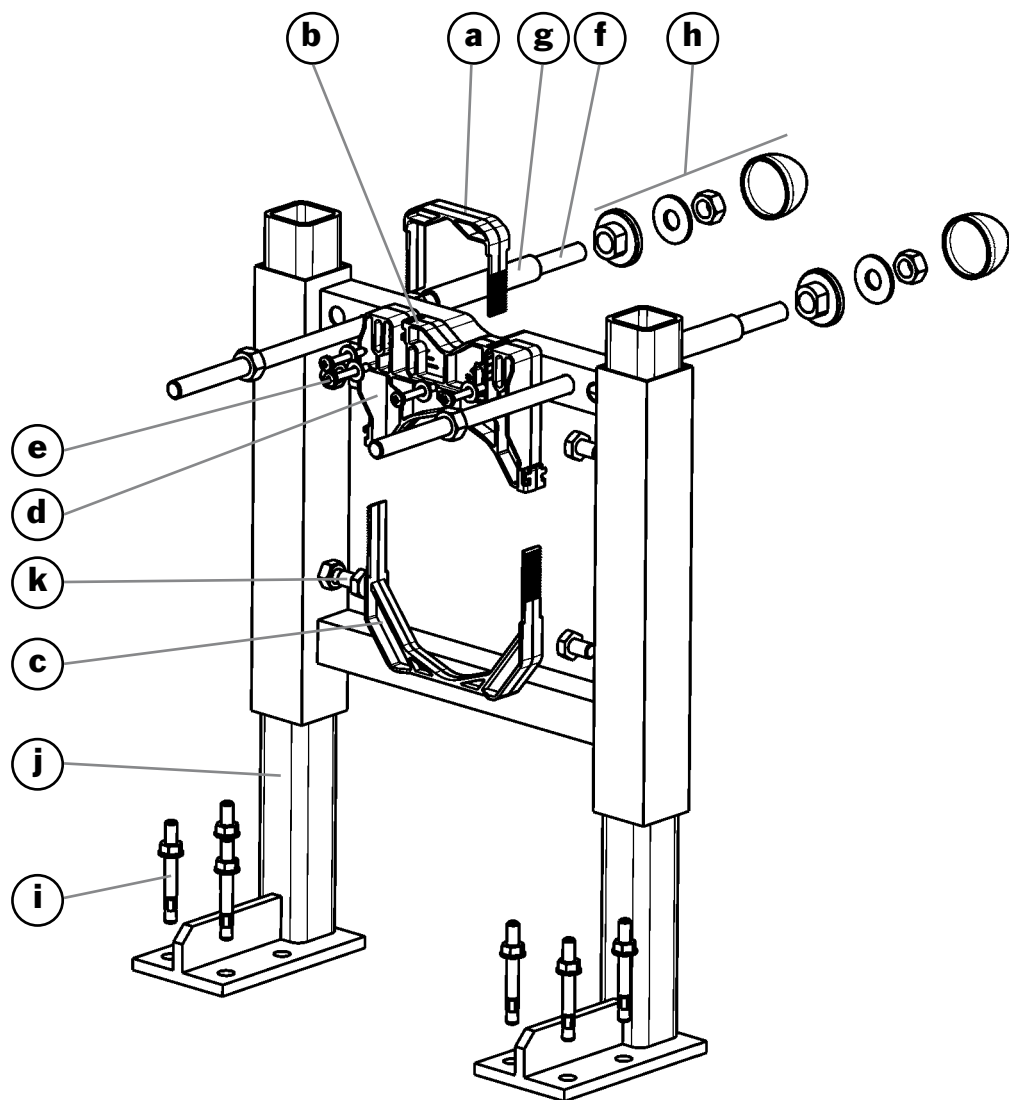
Monaco



BATICUVETTE
VERSO SCU 350

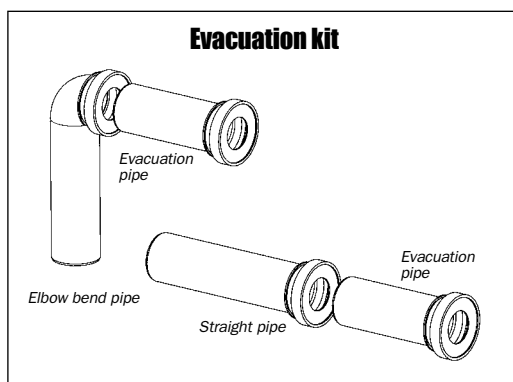
ASSEMBLY INSTRUCTIONS

DESCRIPTION



- a** Elbow bend fixation clip
- b** Elbow bend fixation
- c** Pipe fixation clip
- d** Pipe fixation
- e** Fixation screw and washer (x4)
- f** Bowl fixing strip (x2), length 400mm
- g** Flexible sleeve (x 2)
- h** Bowl fixing kit
- i** Metal pegs (x6)
- j** Adjustable legs (x2)
- k** Punch screw

ACCESSORIES (not supplied)



Evacuation kit elbow bend

Ref. 92 4000-07

Evacuation kit straight

Ref. 92 4010-07

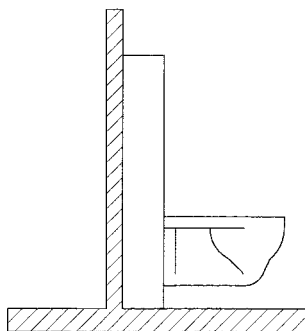
Tools required:

- Set of keys from 8 to 19mm
- Metal saw
- Drill with a bit diameter 8mm
- Leveller
- Pencil & ruler
- Measuring tape
- Hammer
- Screwdriver

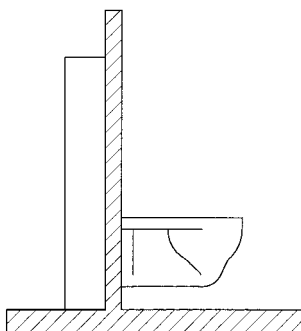
Advice:

- Keep this notice for any future maintenance
- ⚠ Read the instructions supplied with the bowl, the cover, the tank and the pressurised water supply system before starting installation work.

TYPES OF INSTALLATION

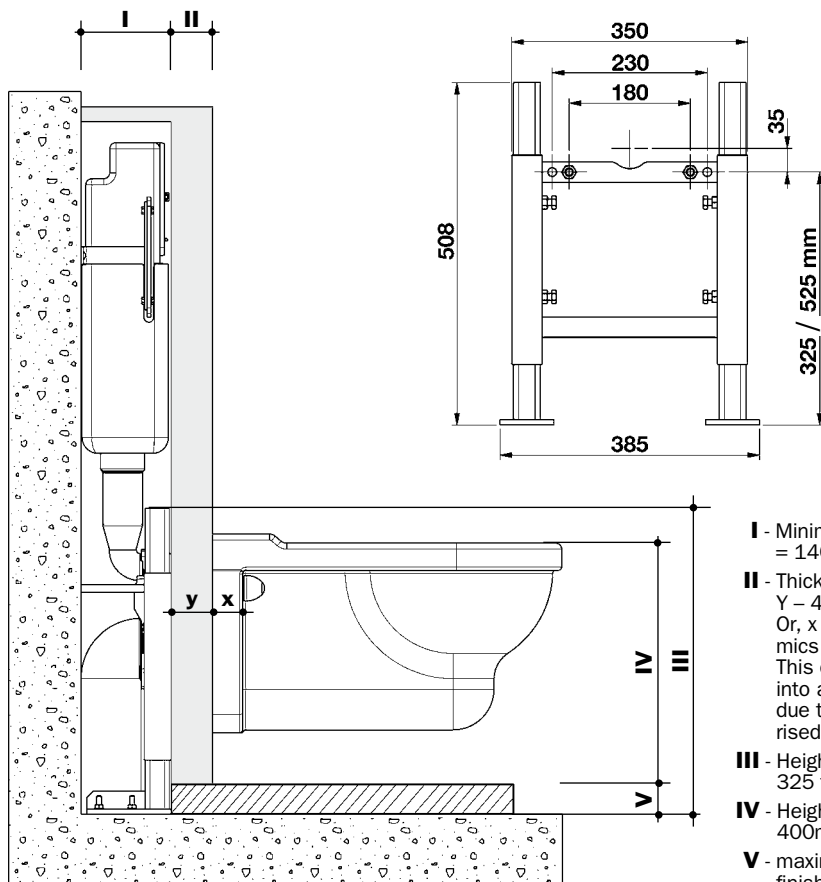


❶ Fixed to a thin partition wall

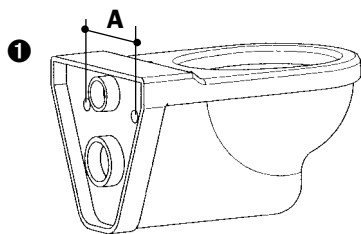


❷ Built in to the rising column

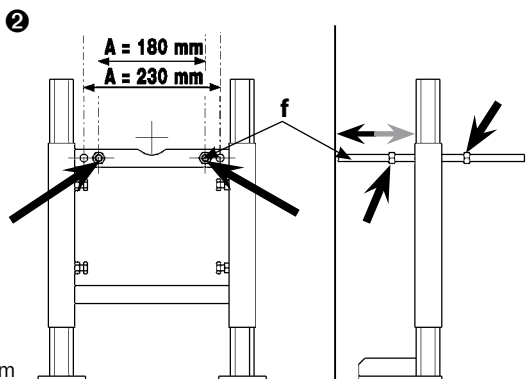
USEFUL MEASUREMENTS



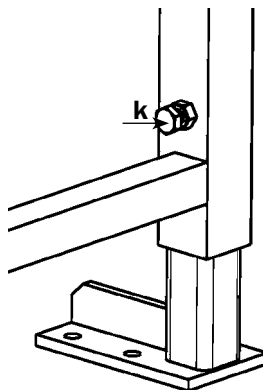
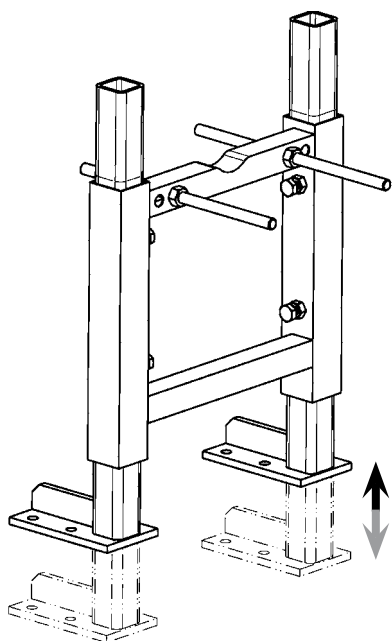
I - ASSEMBLING THE BOWL FIXATION RODS



- ❶ Measure the between-axis of the bowl (A)
- ❷ Place the rods (f) in the holes in the frame corresponding to the between-axis and fix them in place with 2 nuts.



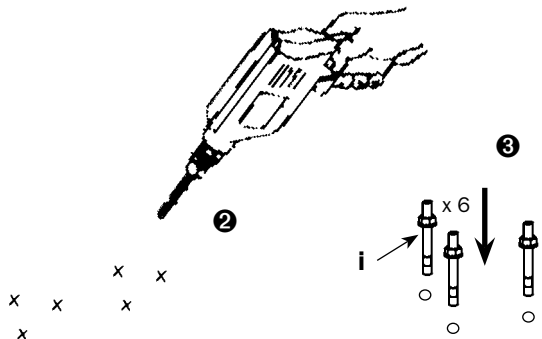
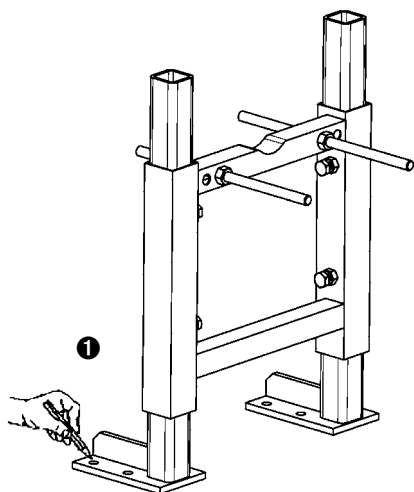
II - ADJUSTING THE FRAME HEIGHT



- ❶ Place the frame in its final position
- ❷ Unscrew the 4 nuts (k)
- ❸ Adjust the leg heights so that the top of the bowl is at about 400 mm from the finished floor
- ❹ Check that the frame is horizontally level, and screw the nuts back in.

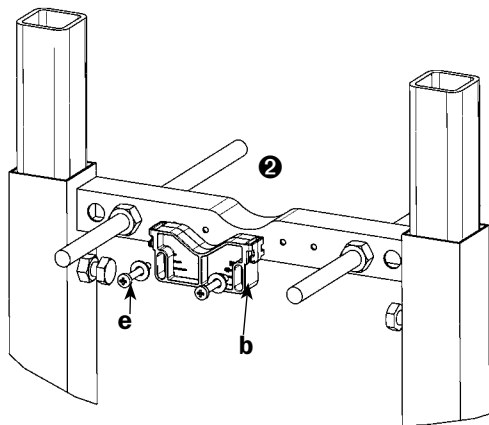
⚠ If the frame is fixed onto a bare floor, the maximum thickness of the finished floor should not exceed 185 cm.

III - PREPARING THE FIXATION

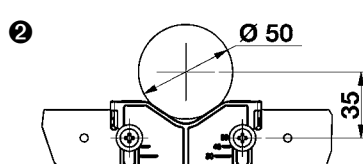
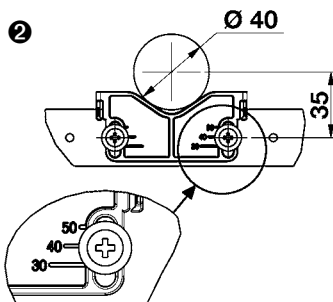
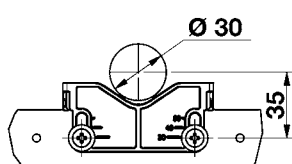


- ❶ With a pencil, mark the drilling places
- ❷ Remove the frame and drill using a drill bit of $\varnothing$ 8mm, and with a depth of 55mm for metal screws (i)

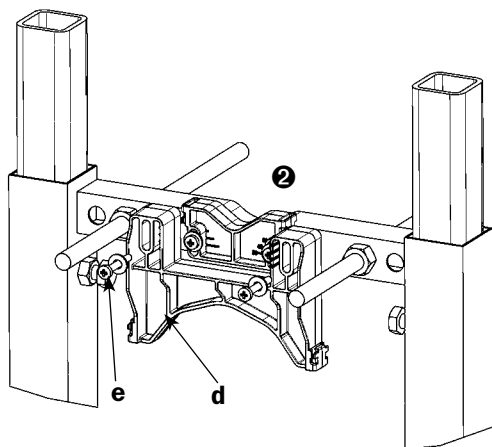
IV - PREPARING THE BOWL WATER SUPPLY



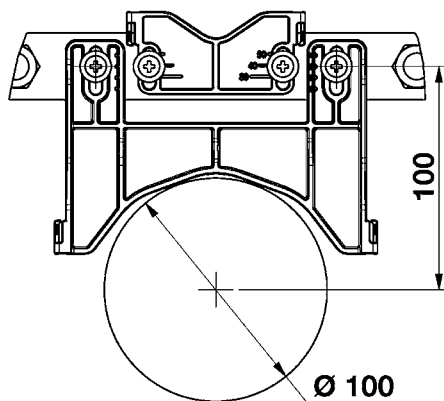
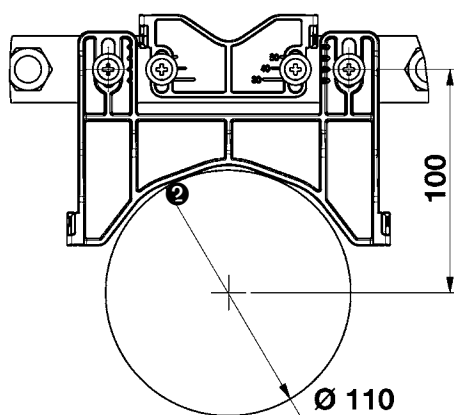
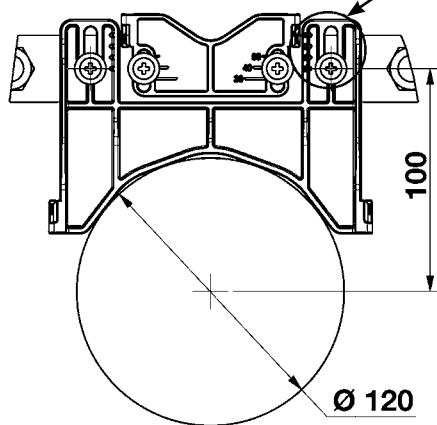
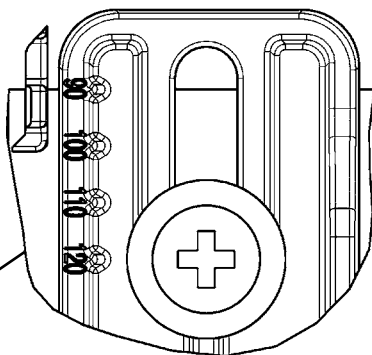
- ❶ Measure the diameter of the feeder pipe at the place where it will be attached to the fixation clip.
- ❷ Put the fixation clip into place (b) using 2 screws and washers (e) and adjust the height according to the measured diameter. Marks are engraved on the clip to guide you.



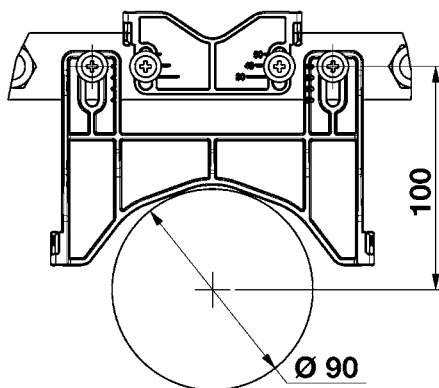
V - PREPARING THE BOWL EVACUATION CONNECTION



- ❶ Measure the diameter of the evacuation pipe at the place where it will be attached to the fixation clip.
- ❷ Attach the fixation clip using 2 screws and washers (e) and adjust the height according to the measured diameter. Marks are engraved on the clip to guide you.

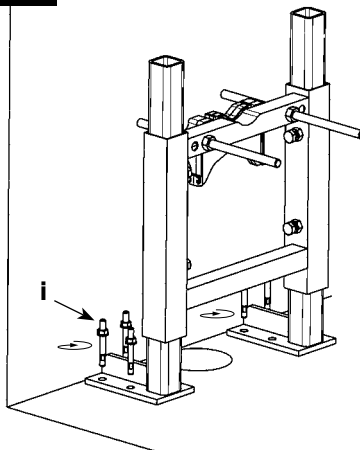


❷

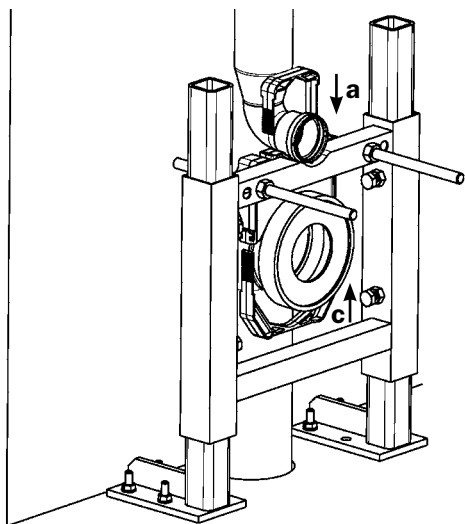


VI - PUTTING THE FRAME INTO PLACE

- ❶ Put the frame into its final place and attach it with the metal pegs, they must be inserted into the holes without any effort.

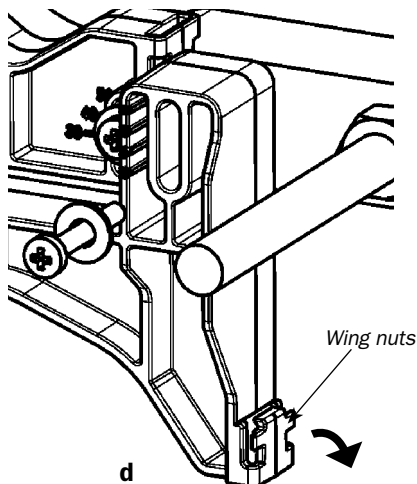
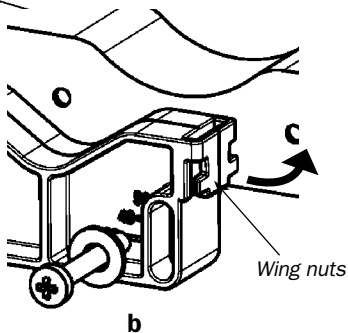


VII - CONNECTING THE WATER SUPPLY AND BOWL EVACUATION



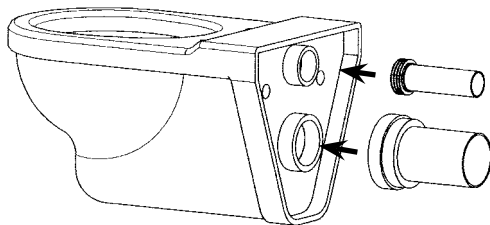
- ❶ Put the evacuation pipe into place
- ❷ Attach the pipe using the fixation clip (c)
- ❸ Put the elbow bend supply pipe into place
- ❹ Attach the elbow bend pipe using the fixation clip (a)

⚠ If you need to unclip, wing nuts are attached to the fixing clips to do this.



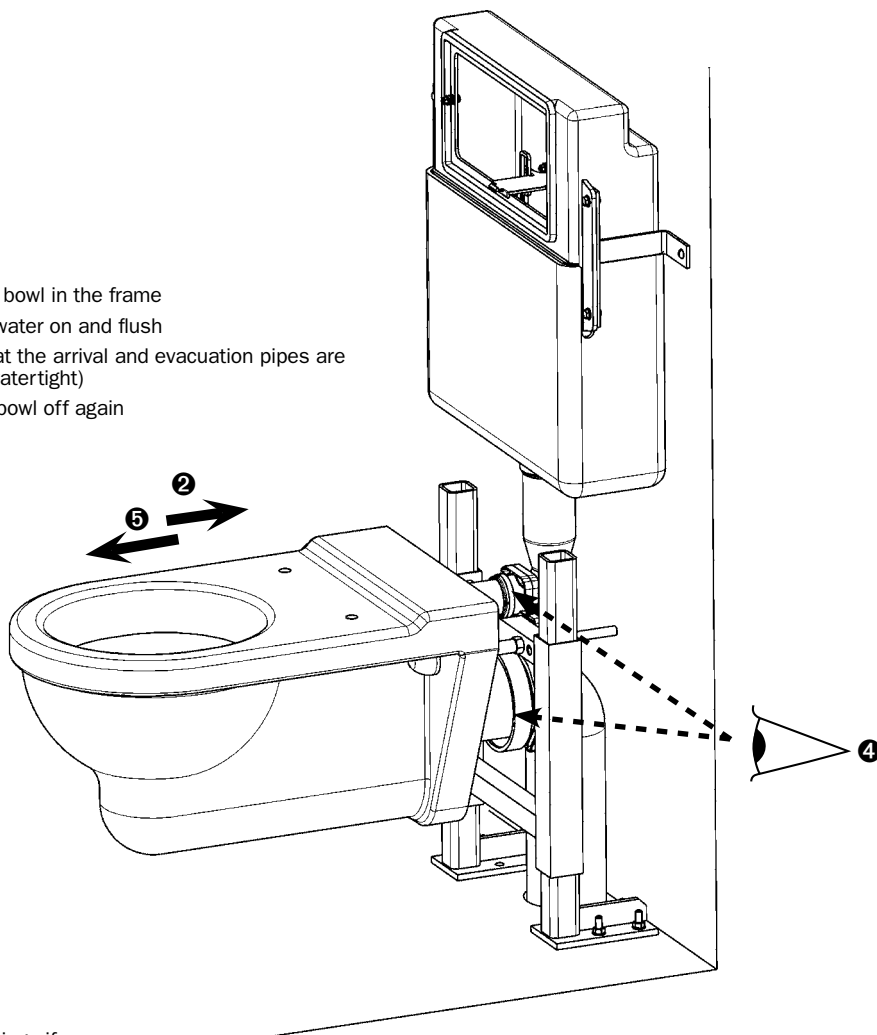
VIII - WATER TRIALS

1



- 1 Insert the water supply pipe and the evacuation pipe into the holes on the bowl.

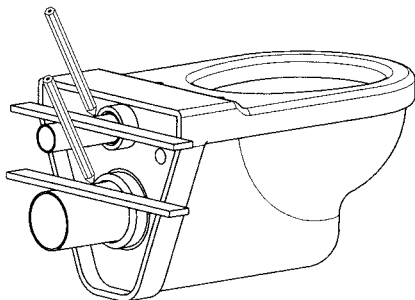
- 2 Place the bowl in the frame
3 Turn the water on and flush
4 Check that the arrival and evacuation pipes are sealed (watertight)
5 Take the bowl off again



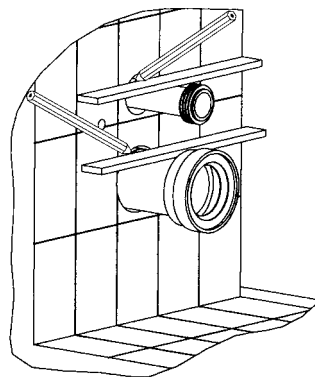
Do the finishings if necessary

X - CONNECTING THE BOWL

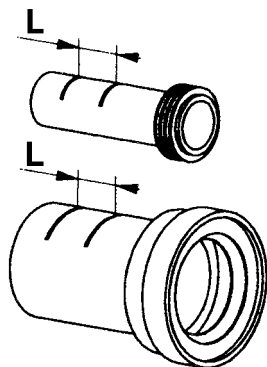
△ Read the instructions for the bowl and lid before starting.



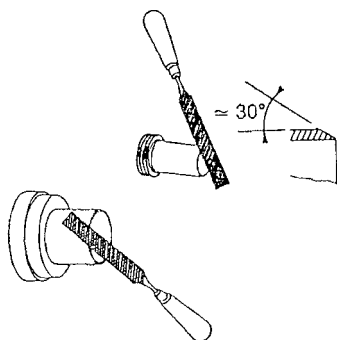
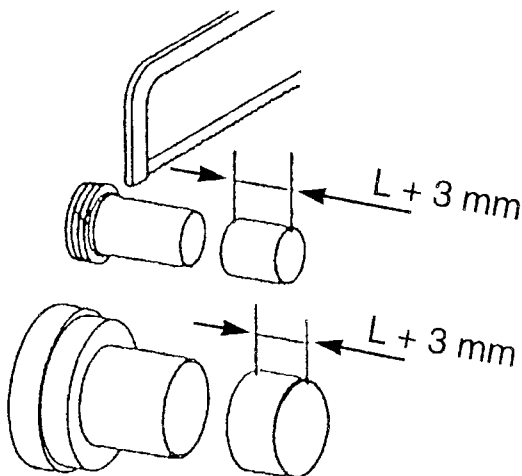
- ❶ Using a ruler placed as in the drawing below, make a mark on the bowl side of the 2 supply pipes.



- ❷ Take the pipes off the bowl and insert them into the frame. Using a ruler placed as in the drawing below, make a mark on the wall side of the 2 pipes.

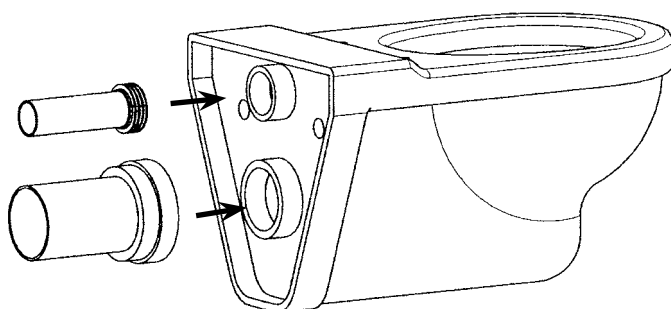
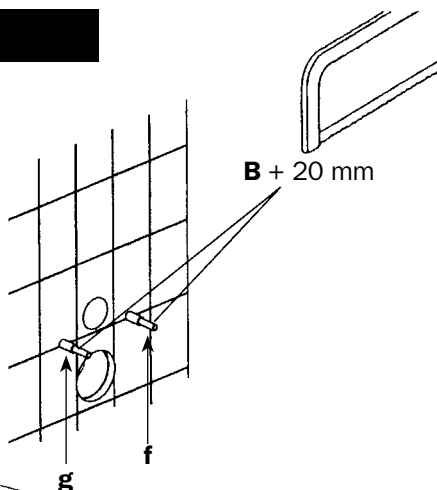
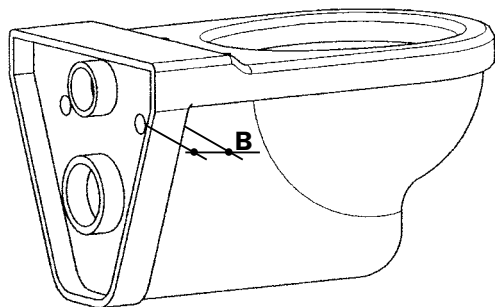


- ❸ For each of the pipes, measure the distance (L) between the 2 marks



- ❹ Carry over this measurement (L) and increase it by 3mm at the end (on the frame side) of each pipe. For example, if $L = 50\text{mm}$, shorten the pipe by 53mm
- ❺ Cut the pipes with a metal saw
- ❻ Smoothen the cuts with a file
- ❼ Measure the thickness of the back of the bowl (B)
- ❽ If necessary, cut the fixation rods (I) so that the part which sticks out from the wall is equal to $(B) + 20\text{mm}$.
- ❾ Shorten the flexible sleeves so that the part which sticks out from the wall is equal to $(B) - 15\text{mm}$

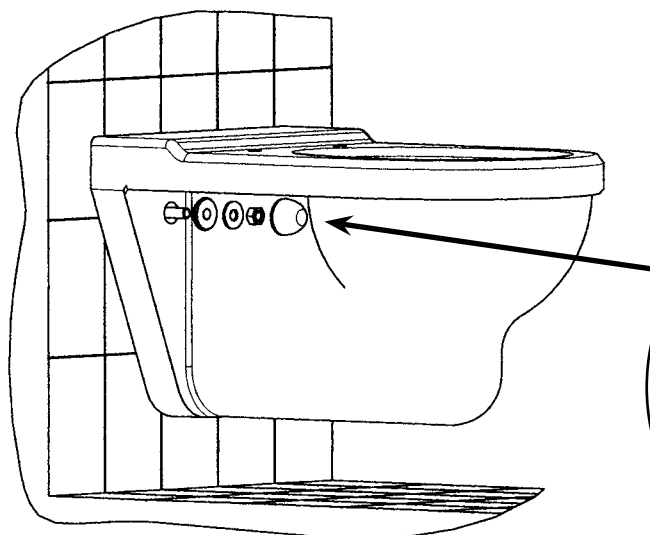
X - CONNECTING THE BOWL (continued)



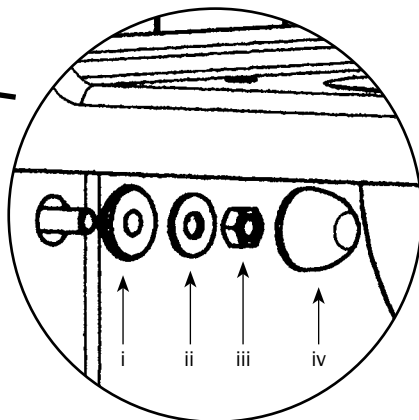
⑩ Insert the water supply and evacuation pipes into the bowl. Then place the bowl on the two fixation rods.

⚠ To make insertion of the supply and evacuation pipes easier, use soapy water.

XI - ATTACHING THE BOWL



- ① When the bowl has been correctly positioned, attach it using the kit h), taking care to put the parts on in the correct order
- i = centering washer
 - ii = metal washer
 - iii = nut
 - iv = cover



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